

## COMPLETE FIELD VERSION

*Correlated with ASTM D445*



### SELECTED APPLICATIONS

Refining: crude oil, light to heavy fuels, bitumen

Lubricants, hydraulic fluids

Polymerization: lacquers, varnishes

### AUTOMATIC ANALYZER, ON-LINE VISCOSITY MEASUREMENT AT REFERENCE TEMPERATURE

Utilizing the acclaimed advancements of our MIVI viscosity sensor and **9731** innovative electronics, **Sofraser's Thermoset-CF** brings the most efficient technology to viscosity measurement at reference temperature.

The **Thermoset-CF with integrated sampling system** draws the fluid from the process, takes it to the required temperature, measures the viscosity and re-injects the fluid to the main line. Viscosity measures are correlated to ASTM D445.

- **Guarantee product quality:** Thanks to the reliable and repeatable measures obtained in continuous by-pass operation from the main line, the Thermoset-CF maintains strict manufacturing specifications.
- **Deliver optimal production efficiency:** With one simple installation in permanent process operation, the Thermoset-CF has a small footprint, no annex installation, and outside installation is possible.
- **Increase profitability:** An integrated measuring chamber with no bath or oven guarantees insignificant cleaning or maintenance down-time. This asset provides tangible savings in both time and cost, while maximizing return on investment.
- **Technological versatility:** The Thermoset-CF processes myriad parameters. It is highly tolerant to input sample temperature and to particles' size. For extreme input temperatures, a conditioning module can heat or cool fluids before reaching reference temperature. ATEX built, it can be configured to calculate the viscosity index according to ASTM 2270-04, or to provide kinematic viscosity with density measurement.

Whatever your industry, we understand and develop solutions for many applications. For a personalized approach, contact us at [instruments@sofraser.com](mailto:instruments@sofraser.com)



## THERMOSET-CF PROCESS ANALYZER

### FEATURES AND SPECIFICATIONS

Measuring range	<ul style="list-style-type: none"> <li>Selectable up to 10 000 cP at reference temperature (higher on request)</li> </ul>
Precision	<ul style="list-style-type: none"> <li>+/- 1% of reading (between 50% and 100% of full scale range)</li> </ul>
Response time	<ul style="list-style-type: none"> <li>2 to 10 min (according to input sample and reference temperatures)</li> </ul>
Outputs	<ul style="list-style-type: none"> <li>Color and touch screen, display for viscosity, temperature, density (option)</li> <li>4-20 mA (viscosity, temperature, density)</li> <li>RS 485 – RS 232</li> <li>Viscosity and temperature alarms and relays</li> </ul>
Operating conditions	<ul style="list-style-type: none"> <li>Maximum inlet temperature: 190 °C</li> <li>Reference temperature: according to the requirements from 40 to 150 °C</li> <li>Maximum working pressure: 16 bar (higher on request)</li> <li>Flow rate: 60 l/h – Internal volume: 0.15 l</li> </ul>
Protection	<p><u>Frame:</u></p> <ul style="list-style-type: none"> <li>ATEX II 2 G Ex IIB or II 3 G Ex IIB (temperature classification depending on fluid temperature)</li> <li>IP55</li> </ul> <p><u>Processor:</u></p> <ul style="list-style-type: none"> <li>IP66 – General purpose (to be placed in a safe area)</li> </ul>
Process connections	<ul style="list-style-type: none"> <li>Standard flanges DN 10 PN 16 (other on request)</li> </ul>
Required inputs	<ul style="list-style-type: none"> <li>110 or 230 VAC, single phase, 50-60 Hz, &lt;100 W</li> <li>Compressed air: 7 bar, 0.5 m<sup>3</sup>/h – 100 psi, 0.3 SCFM</li> <li>Heating or cooling fluid (when required)</li> <li>Product flow rate: 60 l/h – 0.25 gpm suggested</li> </ul>
Size and weight (standard)	<p><u>Frame:</u> H: 780 mm - W: 920 mm - D: 420 mm - 110 kg approx.</p> <p><u>Processor:</u> H: 450 mm – W: 405 mm – D 263 mm – 11 kg approx.</p>
Options and Accessories	<ul style="list-style-type: none"> <li>Density measurement / Kinematic viscosity measurement in cSt</li> <li>Cleaning / Filtering module down to 100 microns</li> <li>Conditioning module (sample cooler or heater)</li> <li>Insertion of processor in ex-proof box</li> <li>Specific request</li> </ul>

In 1981, Sofraser invented & patented the world's first vibrating viscometer at resonance frequency also called tuning-type.

The vibration amplitude varies according to the viscosity of the product in which the rod is immersed.

The active part of the sensor, a vibrating rod held in oscillation at resonance frequency, is driven by constant electrical power.

Sofraser remains unsurpassed regarding process reliability and accuracy.



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